

## Calcium Silicon Cored Wire

### CaSi Cored Wire Specification

<b>Type</b>	<b>GaSi cored wire</b>
<b>Wire diameter</b>	ø 13mm; ø 15mm; ø 16mm
<b>Ca Content</b>	≥28%(28~32%)
<b>Si Content</b>	≥50%(55~65%)
<b>C Content</b>	≤ 1%
<b>Al Content</b>	≤ 2%
<b>P Content</b>	≤ 0.05%
<b>S Content</b>	≤0.05%
<b>Fe Content</b>	Balance
<b>Wall thickness</b>	0.4+0.03mm
<b>Powder weight per coil:</b>	Approximate 0.5~1.2 Ton (or as per customer requirement)
<b>Coil pay-off direction</b>	Horizontal/vertical inside pay-off

## Calcium Fe Cored Wire

### CaSi Cored Wire Specification

<b>Type</b>	<b>GaFe cored wire</b>
<b>Wire diameter</b>	ø 13mm; ø 15mm; ø 16mm
<b>Ca Content</b>	30%(29~32%)
<b>Fe Content</b>	70%(68~71%)
<b>Wall thickness</b>	0.4+0.03mm
<b>Powder Density</b>	270 ± 5% g/m
<b>Powder weight per coil:</b>	Approximate 1.1~1.8 Ton (or as per customer requirement)
<b>Coil pay-off direction</b>	Horizontal/vertical inside pay-off

Packing: for sea freight, with plastic wrapped against moisture.

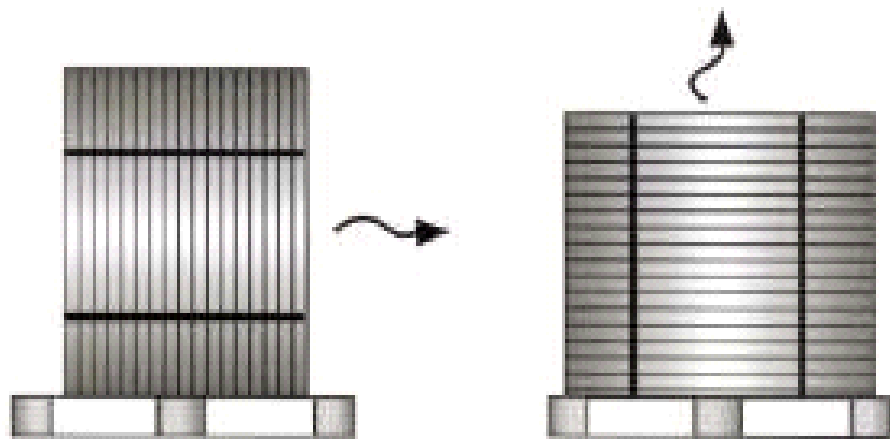
### Packing Standard A

Wire length per spool	3000M
Spool external dia	1180mm
Spool internal dia	600mm
Width	700mm

### Packing Standard B

Wire length per spool	6000M
Spool external dia	1180mm
Spool internal dia	550mm
Width	1100mm

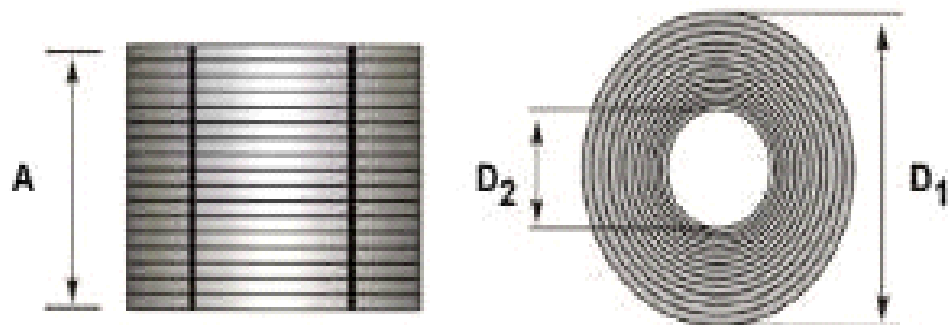
Coil pay-off direction



HI = Horizontal inside pay-off

VI = Vertical inside pay-off

Coil dimensions



Coil pay-off direction diagram